

# CuFe0.1P

EN\_2026\_01

Comparable standards: UNS C19210 • JIS C1921  
 Aurubis designations: PNA 214 • KFC\*

**Description** CuFe0.1P is a low-alloyed, age hardened copper alloy. It combines very high electrical and thermal conductivity with relatively high strength. The alloy has an improved temperature resistance as well as good relaxation properties and is suited for welding and soldering.

**Composition**

Cu	Fe	P
[%]	[%]	[%]
rem	0.05-0.15	0.025-0.04

Composition of this alloy is in accordance with RoHS for electric & electronic components and ELV for the automotive industry.

**Physical properties**

Melting point	Density	c <sub>p</sub> @ 20°C	Young's modulus	Thermal cond.	Electrical cond.		α @20-300°C
					[MS/m]	[%IACS]	
[°C]	[g/cm <sup>3</sup> ]	[kJ/kgK]	[GPa]	[W/mK]			[10 <sup>-6</sup> /K]
1082	8.89	0.386	130	350	≥ 49	≥84	17

Note: The specified conductivity applies to the soft condition only.

c<sub>p</sub> specific heat capacity  
 α coefficient of thermal expansion

**Mechanical properties**

	Tensile Strength	Yield Strength	Elongation A <sub>50</sub>	Hardness HV	Bend ratio 90° [r]		Bend ratio 180° [r]	
					GW	BW	GW	BW
	[MPa]	[MPa]	[%]	[-]				
R300	300-380	≤300	≥ 10	80-110	0	0	0	0
R360	360-440	≥260	≥ 3	110-130	0.5	0.5	0.5	0.5
R420	420-500	≥350	≥ 2	120-150	1.5	1.5	1.5	1.5

r = x \* t (thickness t ≤ 0.5mm)  
 GW bend axis transverse to rolling direction. BW bend axis parallel to rolling direction.

**Fabrication properties**

Cold formability	excellent
Hot formability	excellent
Soldering	excellent
Brazing	excellent
Oxyacetylene welding	good
Gas shielded arc welding	excellent
Resistance welding	not recommended
Machinability	not recommended

**Electrical conductivity**

The electrical conductivity depends on chemical composition, the level of cold deformation and the grain size. A high level of deformation as well as a small grain size decrease the conductivity.

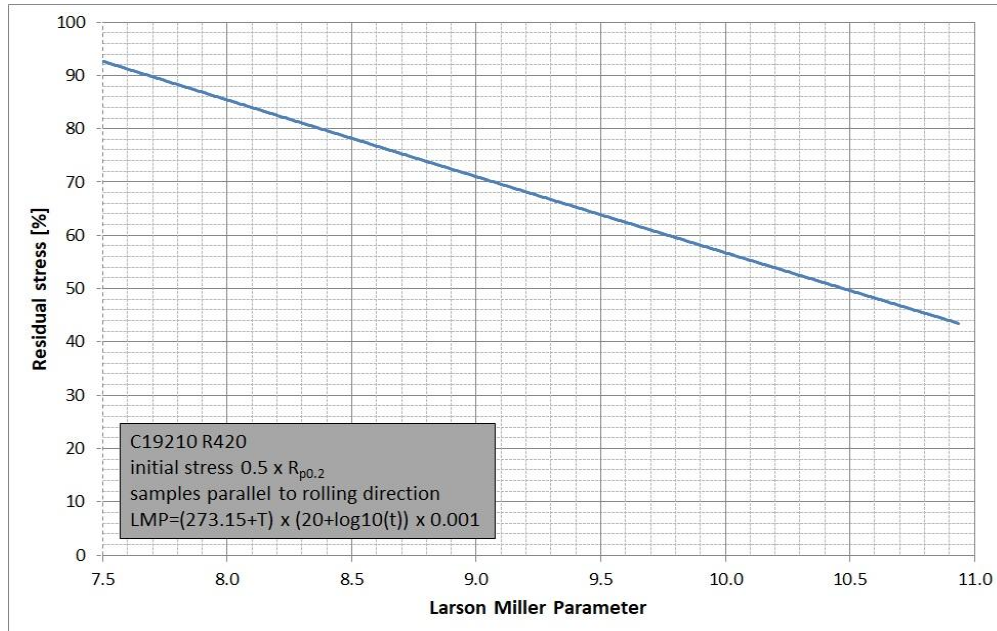
**Corrosion Resistance**

CuFe0.1P is resistant to: Natural and industrial atmospheres as well as maritime air, drinking and service water, non oxidizing acids, alkaline solutions and neutral saline solutions.  
 CuFe0.1P is not resistant to: Ammonia, halogenide, cyanide and hydrogen sulfide solutions and atmospheres, oxidizing acids and sea water (especially at high flow rates).  
 Cu alloys containing Fe have an improved corrosion resistance compared to pure copper, especially towards salt bearing and alkaline water. More over these alloys are more resistant to pitting- and erosion corrosion.

**Typical uses**

Automotive, components of electrical engineering, terminals, leadframes, contacts, connectors, relays, springs, cooling fins, heat exchangers

**Relaxation Behaviour**



Stress relaxation data shown as residual stress against Larson Miller Parameter. The Larson Miller Parameter represents temperature and time.  
 Test method: Mandrel test according to ASTM E328.

This leaflet is for general information only and is not subject to revision. No claims can be derived from it unless there is evidence of intent or gross negligence. The data given are no warranty that the product is of a specified quality and they cannot replace expert advice or the customer's own test.