

# CuSn6

EN\_2026\_01

Comparable standards: UNS C51900 • EN CW452K • JIS C5191  
 Aurubis designations: PNA 282

**Description** CuSn6 is a solid solution strengthened copper alloy (bronze) with 6% tin. The alloy has high strength and good spring properties at an adequate conductivity and is well suited for cold forming operations. The alloy is wear-resistant, has very good corrosion resistance and can be readily soldered.

**Composition**

Cu	Sn	P	Zn	Fe	Ni	Pb
[%]	[%]	[%]	[%]	[%]	[%]	[%]
rem	5.5-7.0	0.01-0.4	max 0.2	0.1 max	0.2 max	0.02 max

Composition of this alloy is in accordance with RoHS for electric & electronic components and ELV for the automotive industry.

**Physical properties**

Melting point	Density	c <sub>p</sub> @ 20°C	Young's modulus	Thermal cond.	Electrical cond.		α @20-300°C
[°C]	[g/cm <sup>3</sup> ]	[kJ/kgK]	[GPa]	[W/mK]	[MS/m]	[%IACS]	[10 <sup>-6</sup> /K]
1040	8.8	0.377	118	75	≥ 9	≥16	18.5

Note: The specified conductivity applies to the soft condition only.

c<sub>p</sub> specific heat capacity  
 α coefficient of thermal expansion

**Mechanical properties**

	Tensile Strength	Yield Strength	Elongation A <sub>50</sub>	Hardness HV	Bend ratio 90° [r]		Bend ratio 180° [r]	
	[MPa]	[MPa]	[%]	[-]	GW	BW	GW	BW
R350	350-420	≤ 300	≥ 45	80-110	0	0	0	0
R420	420-520	≥ 360	≥ 17	125-165	0	0	0	0
R500	500-590	≥ 460	≥ 8	160-190	0	0	1	2
R560	560-650	≥ 530	≥ 5	180-210	0.5	1	2	3
R640	640-730	≥ 610	≥ 3	200-230	1	3.5	3	4
R720	≥ 720	≥ 690	-	≥ 220	-	-	-	-

r = x \* t (thickness t ≤ 0.5mm)  
 GW bend axis transverse to rolling direction. BW bend axis parallel to rolling direction.

**Fabrication properties**

Cold formability	excellent
Hot formability	not recommended
Soldering	excellent
Brazing	excellent
Oxyacetylene welding	fair
Gas shielded arc welding	good
Resistance welding	good
Machinability	not recommended

**Electrical conductivity**

The electrical conductivity depends on chemical composition, the level of cold deformation and the grain size. A high level of deformation as well as a small grain size decrease the conductivity.

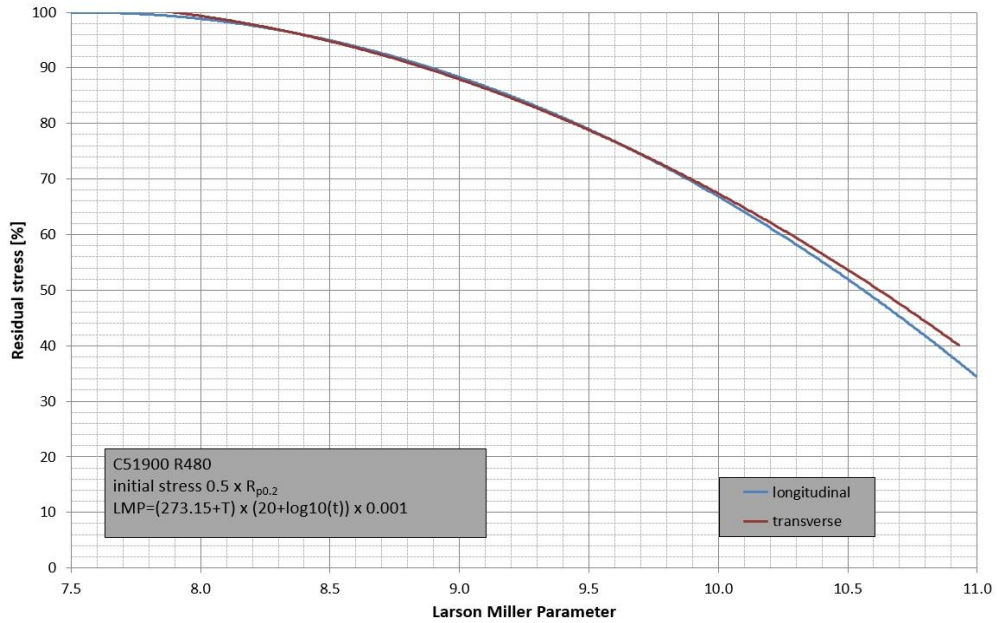
**Corrosion Resistance**

Bronze is resistant to: Natural and industrial atmospheres as well as maritime air, drinking and service water (if the flow rate is not excessive), seawater, non oxidizing acids, alkaline solutions and neutral saline solutions.  
 Bronze is not resistant to: Ammonia, halogenide, cyanide and hydrogen sulfide solutions and atmospheres, oxidizing acids.  
 Bronze alloys have an improved resistivity towards seawater and pitting corrosion.

**Typical uses**

Automotive, components of electrical engineering, connectors, relays and conductor springs, retaining clamps, springs, metal hose, bushings, paper-, textile- and chemical industry as well as mechanical and apparatus engineering and shipbuilding

**Relaxation Behaviour**



This leaflet is for general information only and is not subject to revision. No claims can be derived from it unless there is evidence of intent or gross negligence. The data given are no warranty that the product is of a specified quality and they cannot replace expert advice or the customer's own test.