



Behavioral rules for drivers on plant premises

Plant Overview

Aurubis AG, Hamburg, Germany	1
Aurubis AG, Lünen, Germany	2
Aurubis Beerse NV, Belgium	3
Aurubis Berango S.L.U, Spain	4
Aurubis Bulgaria AD, Pirdop, Bulgaria	9
Aurubis Italia SRL, Avellino, Italy	23
Aurubis Olen NV, Belgium	25
Aurubis Richmond, United States of America	26
Deutsche Giessdraht GmbH, Emmerich, Germany	28

Aurubis AG, Hamburg, Germany

- » Compliance with the dress code (helmet, waistcoat, safety shoes, long trousers, long top) at all times when getting out of the vehicle at the factory entrance until leaving the factory premises
- » Persons under the age of 18 are not permitted to enter the plant
- » Animals, family members and unregistered persons are not permitted to enter the plant
- » Drivers must always follow the safety rules on the access certificate
- » Drivers must register themselves at the reception desk.
- » Identification is possible using the original ID card, passport, original vehicle registration document for the tractor unit and a copy of the vehicle registration document for the trailer
- » The evacuation alarm has a floating tone. In case of alarm: walk directly to the nearest evacuation place-meeting zone. Follow here the instructions of the evacuation leader. If you are in a vehicle, park one the side of the road, stop the engine, close windows turn off the ventilation. Then walk directly to the nearest evacuation place-meeting zone (indicated by green logos).
- » Drivers must be able to understand and execute our regulations. If they are not able, we can refuse to load.
- » Driver must follow all of our instructions.
- » Driver adheres to the speed limit prescribed in the factory and all other road traffic regulations in the factory
- » Driver undergoes a breathalyser test if alcohol consumption is suspected. If the test is positive, the driver will not be granted access to the plant.
- » Drivers are not allowed to stand on their semi-trailer in the factory, for example to manually close the tarpaulin
- » Drivers who are loud, dismissive, abusive in their language and conspicuous in their body language will be denied access and, in worse cases, banned from the premises.

Aurubis AG, Lünen, Germany

- » Driver registers at the North or South Gate
- » A valid document must be presented for identification purposes (identity card, passport, driving licence)
- » Persons under the age of 14 are not permitted to enter the plant premises
Pets are not permitted
- » After receiving the instruction, the driver drives directly to the stopping zone (plant location plan with stopping zones is issued by the scales staff)
- » The driver or, if applicable, passengers remain in the vehicle until they are picked up by an Aurubis employee. The driver or any passengers remain in the vehicle until they are collected by an Aurubis employee
- » If the vehicle has to be left, the driver may move a maximum of 5 m away from the vehicle
- » Buildings or plants may not be entered or driven into without a reason
- » Parking is only permitted in designated areas
- » A maximum speed of 15 km/h applies
- » In the event of a fire or evacuation alarm, please go to the designated assembly points and follow the Aurubis staff
- » Emergency number 02306 108 345
- » A vehicle check is carried out when leaving the plant premises. The loading area (incl. storage boxes or similar) and the driver's cab will be checked.
- » The security personnel must be obeyed. In the event of non-compliance, the local police will be called in
- » Drivers must be able to understand and carry out the factory regulations, otherwise the loading or unloading process will be refused
- » There is a strict ban on filming and photography

Aurubis Beerse NV, Belgium

- » Drivers must report themselves to the reception presenting all necessary PPE's
- » Identification is possible by showing a valid and original ID-card, passport and/or driving license on simple request.
- » Persons under the age of 14 are not allowed to enter our premises.
- » Pets are not allowed to enter our premises.
- » After receiving instructions, the driver goes directly to the mentioned place for loading/delivering, following the traffic plan in the plant and the instructions from the Aurubis staff. He waits in his vehicle until someone of Aurubis Olen comes to him/her. The guard has informed the appropriate persons about your presence. All passengers stay in the vehicle.
- » In our plant, all drivers have to stay within 5 meters of their vehicle.
- » It is prohibited to enter any building of Aurubis for any reason whatsoever without accompaniment of a person of Aurubis.
- » It is prohibited to enter any operation field without permission of a person of Aurubis.
- » There is an overtaking prohibition and a maximum speed of 30km/h in the whole plant. Apart from this, all other traffic rules continue to apply.
- » The evacuation alarm has a floating tone. In case of alarm: walk directly to the nearest evacuation place-meeting zone. Follow here the instructions of the evacuation leader. If you are in a vehicle, park on the side of the road, stop the engine, close windows and turn off the ventilation. Then walk directly to the nearest evacuation place-meeting zone (indicated by green logos). There is no fixed alarm test.
- » Drivers must be able to understand and execute our regulations. If they are not able, we can refuse to load.
- » Drivers must follow all of our instructions.
- » Maximum speed of 20km/h

Behavioral rules for drivers on plant premises

	GENERAL INFORMATION FOR CARRIERS	
	FS 02.01.02.09 Rev. 6	
RISK	RISK FACTOR	PREVENTIVE MEASURES
Falling at the same level.	- Uneven floors and transit roads. - Slipping, waterlogged floors.	- Use of safety footwear obligatory when leaving the vehicle. - Obey the signage on the matter.
Falling objects due to collapse or dislodging .	Storage, stacks of materials.	- Drive keeping a suitable safe distance from stores (stacks of materials, etc). - Obey the signage on the matter.
Falling of handled or dislodged objects.	- Work at heights. - Storage at heights.	- Do not pass under areas where work at heights is being undertaken (scaffolding, MEWP, passage of gantry cranes>, etc). If it is necessary, be directed by the person responsible for the work or installation . - Use of safety helmet obligatory when leaving the vehicle. - Obey the signage on the matter.
Electrical contacts.	Power lines passing over roads.	Before starting the vehicle, ensure that the body, container, etc, is in the lowered position .
Exposure to harmful substances.	Dust with metal content.	- The use of breathing protection masks with FFP3 mechanical filters is obligatory in raw material stores . - Eating, drinking and smoking in areas not specifically designated for this purpose is forbidden . - Obey the signs for the obligatory use of PPEs, provided in each installation. . - Use of safety goggles obligatory when leaving the vehicle.
Explosions	Pressurised containers and oxygen installation	Respect safety distances and signs and respect the oxygen installations and pressurised containers store.
Fire	Fire	- See Emergency actions. - Follow the instructions of the personnel in charge.
Running over or impacts with vehicles.	Transit of vehicles next to pedestrians.	- Use of high visibility waistcoat obligatory when leaving the vehicle. - Take great care in the stores. - Use pedestrian transit areas and do not enter vehicle transit areas .
Traffic accidents.	Traffic.	- Obey the traffic signs at all times (signs, traffic lights, temporary signs, etc) and the instructions of those responsible for traffic. - Never exceed 20 km/h. - Take great care in the stores.
Leaks and spillages.	Failure or defect in vehicle.	- Immediately notify the nearest Aurubis personnel. - Prevent the leak from reaching the sewerage system.
Other risks	Coordination among enterprises.	In the event of interference with concurrent activities of Aurubis or other subcontractors, follow the instructions of those responsible for traffic.

Aurubis Berango S.L.U, Spain

IN CASE OF EMERGENCY



Listen to evacuation alarm: Continuous sound 60 seconds.



Use the nearest emergency exit.

Go to assembly point:



- Meeting point 1: ***In front of “First aid” room***
- Meeting point 2: ***In front of the entrance to the offices***



If you detect any emergency, alert immediately to Aurubis ´s employees to activate emergency protocol.

IN CASE OF INCIDENT

Please inform to Reception/Logistic department before going



14. REMEMBER TO COLLECT THE TICKET AT THE EXIT



15. SMOKING, TAKING PHOTOGRAPHS OR MAKING RECORDINGS FORBIDDEN



1. WHEN YOUR REGISTRATION APPEARS ON THE PARKING DISPLAY, DRIVE TO THE RELEVANT STORE



2. ENTER THE SCALE BY THE AREA ON THE RIGHT (**DO NOT LEAVE THE TRUCK**)





3. X-RAY CONTROL Max speed 6 km/h



X-RAY CONTROL

X-RAY CONTROL

POSITIVE



REMAIN IN THE TRUCK
AWAITING INSTRUCTIONS

NEGATIVE



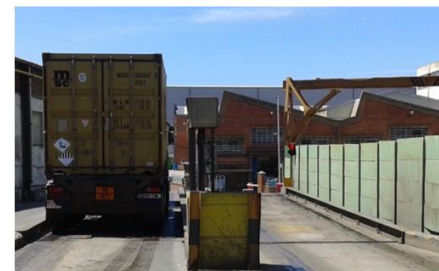
ACCESS ALLOWED



12. WHEN LEAVING EMPTY, WEIGHING ON THE SCALE
ON THE RIGHT



13. WHEN LEAVING LOADED, WEIGHING ON THE SCALE
ON THE LEFT





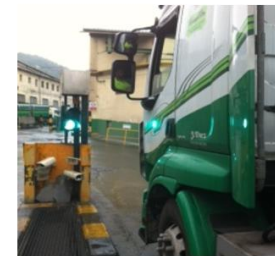
10. ALWAYS DRIVE ON THE ROADS WITH THE TRUCK DOOR CLOSED



11. IT IS OBLIGATORY TO PASS THROUGH THE WHEEL WASHER BEFORE EXITING (max speed 10 km/h)



4. REMAIN IN THE TRUCK UNTIL THE TRAFFIC LIGHT TURNS TO GREEN (**DO NOT LEAVE THE TRUCK**)



5. PAY ATTENTION TO THE HEIGHT OF INDUSTRIAL INSTALLATIONS AND STRUCTURES AT UNLOADING SITES (**TAKE CARE WHEN WEIGHING**)





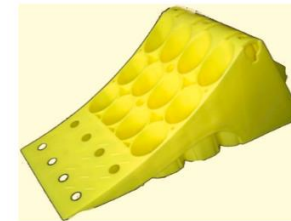
6. DRIVE OBEYING THE SIGNS UNTIL REACHING THE INDICATED STORE



7. REMAIN IN THE TRUCK AWAITING INSTRUCTIONS



8. WHEN LOADING OR UNLOADING AT THE DOCK, TWO WHEEL CHOCKS ARE OBLIGATORY (one on each side)



9. OBEY THE TRAFFIC LIGHTS AND SPEED LIMIT



Aurubis Bulgaria AD, Pirdop, Bulgaria

OCCUPATIONAL SAFETY RULES WHEN TRANSPORTING, LOADING AND UNLOADING CARGO BY ROAD

1. GENERAL RULES 1.1. When leaving the cab of the motor vehicle drivers must, at all times, ensure that they are wearing the appropriate work clothing and personal protective equipment in accordance with the following requirements of handling terminals.

1.2. Environmental pollution (air, surface water, groundwater and soils) should be prevented during transportation, loading and loading cargo.

1.3. When drivers enter, stay and leave the territory of Aurubis Bulgaria, their blood alcohol content should be below 0 ‰. If the blood alcohol content is above 0 ‰, FM-SRMD-014-B report will be issued, with penalties for offenders.

1.4. All drivers in the territory of Aurubis Bulgaria should drive on a specific route according to signboards, use daytime running lamps (passing lamps), use safety belts, comply with road signs, road markings, light signaling and observe a speed limit **of 30 km/h**. If the driver fails to observe the speed limits, FM-SRMD-015-B protocol will be issued, with penalties for offenders.

1.5. All drivers in the territory of Aurubis Bulgaria must follow the instructions of the personnel of Aurubis Bulgaria and the security company.

1.6. All motor vehicles entering the North Portal in Aurubis Bulgaria go through a radiation control system. In case of a continuous audible warning, the vehicle should be pulled into the parking lot next to Main Electrical Substation No. 2 for further radiation control.

1.7. When performing loading and unloading operations, the driver must fix vehicles (including semitrailers and trailers) by means of chocks placed against the rear axle wheels.

1.8. In the event that the driver is expected to be involved in handling work **in a production area outside the terminals listed below**, he/she should be equipped with appropriate work clothing and personal protective equipment, which should be used and designated prior to entering the area.

1.9. During loading/unloading, the driver or other people are not allowed to be on the trailer and must maintain a distance of at least 5 m from the vehicle.

1.10. **Photos and videos are not allowed** in the territory of Aurubis Bulgaria. They can only be made with an explicit written consent. Offenders will be subject to penalties.

1.11. During the stay in the territory of Aurubis Bulgaria, between gross and tare weight measurement, tare and gross weight, respectively, it is prohibited to carry out actions (such as disposal/loading of items, draining/adding liquids, etc.), that could affect the autoscales measurements.

1.12. No damage, dismantling and elimination of elements of access control, video surveillance and security systems shall be allowed.

2. DOCUMENTATION OF INITIAL BRIEFING 2.1. The initial briefing of drivers will be certified by their signature in a briefing log. People who have attended the initial briefing will be issued a driver's permanent access card, if they regularly carry out loading and unloading operations in the territory of Aurubis Bulgaria. A temporary access card will be issued to drivers who carry out one-off loading and unloading operations in work areas and terminals.

2.2. A temporary access card will be issued on the first visit in Aurubis Bulgaria after familiarization with OD-HNSD-001-B Occupational Safety Rules for Transportation, Loading and Unloading of Cargo by Road (Rules) and will be handed to the driver. When leaving the territory of Aurubis Bulgaria the temporary access card will be returned to the security guards at North Portal.

2.3. A new temporary access card will be issued upon next entry of the same driver.

2.4. In the event of changes in the Rules, every driver will undergo an initial briefing.

3. PENALTIES 3.1. In the event of non-compliance with the above requirements, FM-HNSD-028-B infringement form and FM-PROC-014-B penalty protocol will be issued.

3.2. Companies and suppliers in contractual relations with Aurubis Bulgaria will be subject to penalties in the amount of BGN 200 for non-compliance of **their personnel**.

3.3. In the event of repeated breach of occupational health, safety and environmental regulations **by one and the same individual within 1 year**, that individual will be suspended from the worksite and deprived of his/her access to the territory of Aurubis Bulgaria for a period of 1 year.

Penalties will be imposed under item 1.3., item 1.4. and item 1.12. according to Orders of the Executive Director of Aurubis Bulgaria.

4. MANDATORY PERSONAL PROTECTIVE EQUIPMENT, WORK CLOTHING AND SPECIFIC RULES FOR LOADING AND UNLOADING AT TERMINALS

TERMINAL NO.	AREA:
A	METALLURGY DIVISION
A1	Terminal for unloading of trucks in Scrap – Anodes and Coke Storage
A2	Kardox Terminal – Melting Section, road No. 39 (service elevator), ADR
A3	Terminal for unloading of nitrogen (North Gas Cleaning), ADR
A4	Terminal for unloading of trucks in Copper Scrap Storage
A5	Terminal for unloading of dump trucks in Copper Concentrates Storage
A6	Terminal for unloading of trucks in Stacking Mixing Place (sand and auriferous concentrate)
A7	Terminal for unloading of sodium base, road No. 63 (Chemical Water Treatment), ADR
A8	Terminal for unloading of trucks with slacked lime, ADR
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 * excluding: Terminal A2 - Work clothing, jacket and bib overall or overall, or pants (antistatic) – according to BDS EN 1149-1:2006 * excluding: Terminal A7 - Work clothing, jacket and bib overall or overall, or pants (acid-resistant) – according to BDS 11665-73 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Protective half-mask with filter ABE1P3 – according to BDS EN 14387:2004+A1:2008 + BDS EN 143:2002 6. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT * excluding: Terminal A7 – Safety goggles (closed type) – according to BDS EN 166:2003 1BT or face-shield (transparent) according to BDS EN 166:2003 7. Protective gloves with mechanical protection – according to BDS EN 388:2016 * excluding: Terminal A2 - Protective gloves (antistatic) – according to EN 16350:2014 * excluding: Terminal A7 - Protective gloves with chemical protection – according to BDS EN 374:2015
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
A2	Kardox Terminal – Melting Section, road No. 39 (to service elevator), ADR
	Unloading of compressed natural gas (Methane), ADR 1. The Explosive Activity and Melting Furnace Coordinator or Waste-heat Boiler Coordinator will stop the pressure equipment, empty the system and prepare the cylinder group for operation by disconnecting the quick hose connection to the bundle. 2. The driver should put to earth with a reliable grounding cable of a specialized transport unit by connecting the designated point /plate/ of a specialized transport unit to the grounding element of the methane fuel station. 3. All operations of the driver of the specialized transport unit should be carried out under the immediate supervision of the Explosive Activity and Melting

	Furnace Coordinator or Waste-heat Boiler Coordinator.
A4	Terminal for unloading of trucks in Copper Scrap Storage
	1. The driver should park the motor vehicle at the site east of Copper Scrap Storage. 2. As directed by the Senior Quality Controller/Recycled Products Quality Controller, the vehicle should enter the storage and will be dumped at the specified location. 3. After the copper waste is unloaded, the driver should clean the vehicle in the storage and leave the territory of the company.
A5	Terminal for unloading of dump trucks in Copper Concentrates Storage
	1. The driver should dump the motor vehicle in the specified hopper /as instructed by the Senior Master, if necessary/. 2. Trucks without tailgates and covers should not be used. 3. The dumper is lowered when the truck is positioned in front of the hopper and immediately after cleaning with a scraper at the designated place. Trucks are not allowed to move with raised dumpers! 4. During the warmer months, the truck must be washed at the carwash after cleaning.
A7	Terminal for unloading sodium base, road No. 63 (Chemical Water Treatment), ADR
	1. The driver should position the truck tanker so that the hose from it to the pump's intake valve be installed without bending. 2. The water conditioning operator will connect the hose from the truck tanker to the hose connection of the intake valve of the unloading pump and will activate the pump, then the driver should open the valve of the road tanker. 3. After the entire quantity is transferred, the driver should close the valve of the road tanker. The pump shall continue operating, during which time the operator will close the valve of the suction line and then will stop the pump itself. 4. After the unloading is complete, the driver should uninstall the hoses and leave the place of unloading. 5. The water conditioning operator will drain the pressure line /into designated vessels/ to prevent NaOH crystallization inside pipes and valves. Valves should be left open. 6. The site should be washed, and contaminated water drained into the acid sewerage.
A8	Terminal for unloading of trucks with slaked lime, ADR
	1. The driver should park the motor vehicle at the unloading site and wait for instructions from the Metallurgy Shift Supervisor. 2. If spilled slaked lime is present around the truck, the driver should clean it. He/she must carefully look around the tailgate for any residual lump of lime.
B	SULFURIC ACID PRODUCTION UNIT
B1	Gas oil loading terminal, ADR
B2	Water glass loading terminal, flushing section line I
B3	Water glass loading terminal, flushing section line II
B4	Sulfuric acid loading terminal, small shipments, ADR
Work clothing and personal protective	1. Work clothing, jacket and bib overall or overall, or pants (acid-resistant) – according to BDS EN 13688:2013 и BDS 11665-73

equipment	* excluding: Terminal B1 - Work clothing, jacket and bib overall or overall, or pants (acid-resistant and antistatic) – according to BDS 11665-73 + BDS EN 1149-1:2006 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Protective half-mask with filter ABE1P3 – according to BDS EN 14387:2004+A1:2008 + BDS EN 143:2002 6. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT * excluding: Terminal B1 and Terminal B4 - Safety goggles (closed type) – according to BDS EN 166:2003 1BT or a face-shield (transparent) according to BDS EN 166:2003 7. Protective gloves with mechanical and chemical protection – according to BDS EN 388:2016 + BDS EN 374:2015
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
B1	Gas oil loading terminal, ADR 1. The driver must leave the cab wearing the above-mentioned work clothing and personal protective equipment. 2. He/she should put to earth the road tanker with a reliable grounding cable by connecting the designated place of the tank body (plate) with the grounding element to the gas oil fuel tank. 3. The driver of the road tanker should wait for a First Level Operator in Sulfuric Acid Production Unit to come to the place to prepare for unloading. 4. The First Level Operator in Sulfuric Acid Production Unit will unlock the lock at the connection point. 5. The driver should install the flexible coupling from the truck to the unloading system. 6. The First Level Operator in Sulfuric Acid Production Unit will activate the unloading pump. 7. The truck driver should wait in the cab for the unloading process and wait for the First Level Operator in Sulfuric Acid Production Unit to stop the pump. 8. The driver should dismantle the flexible coupling and put it back in the truck. 9. The driver should submit all necessary documents to the First Level Operator – Tax document, Bill of lading, Quality Certificate, Protocol for marking of gas oils, etc. 10. He/she should leave the site and drive the road tanker to the vehicle scale for weighing.
B2, B3	Water glass loading terminal, flushing section 1st/ 2nd line 1. The driver must leave the cab wearing the above-mentioned work clothing and personal protective equipment. 2. If the driver is required to go up the road tanker, he/she should be secured with collective and personal protective equipment against falls from a height. 3. The road tanker driver should wait for a First Level Operator in Sulfuric Acid Production Unit to come to the place to prepare for unloading. 4. The First Level Operator in Sulfuric Acid Production Unit will show the driver the

	connection point for the flexible coupling. 5. The driver should install the flexible coupling from the truck to the unloading system. 6. The First Level Operator in Sulfuric Acid Production Unit will activate the unloading pump. 7. The truck driver should wait in the cab for the unloading process and for the First Level Operator in Sulfuric Acid Production Unit to stop the pump. 8. The driver should dismantle the flexible coupling and put it back in the truck. 9. It is not allowed to drain the flexible coupling before the First Level Operator specifies the place, if drainage is required. 10. The driver should submit all necessary documents to the First Level Operator – Tax document, Bill of lading, Quality Certificate, Protocol for marking of gas oils, etc. 11. He/she should leave the site and drive the road tanker to the vehicle scale for weighing.
B4	Sulfuric acid loading terminal, small shipments, ADR 1. The driver must leave the cab wearing the above-mentioned work clothing and personal protective equipment. 2. When opening the filling hatch of the road tanker he/she should be secured with collective and personal protective equipment against falls from a height. 3. The driver should position the road tanker under the filling pipe. 4. He/she should leave the site during filling the road tanker. 5. The driver should wait until the First Level Operator in Sulfuric Acid Production Unit informs him/her that the road tanker is filled. 6. The First Level Operator in Sulfuric Acid Production Unit will provide the driver with seals for the hatch/es of the road tanker and necessary dispatch documentation – dispatch order and quality certificate. 7. After that, the driver should move to the specified parking lot. 8. The driver should close the hatch/es of the road tanker while secured with collective or personal protective equipment against falls from a height. 9. The driver should leave the site and drive the road tanker to the vehicle scale for weighing. 10. The driver is strictly prohibited to stay around or inside the cab during filling the tank body with acid.
C	REFINERY UNIT
C1	Terminal for loading of trucks with cathode copper
C2	Terminal for loading of trucks with anode slam, ADR
C3	Terminal for loading of trucks with nickel sulfate, ADR
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Safety goggles for mechanical protection – according to BDS EN 166:20 03 1FT

TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
C1	Terminal for loading of trucks with cathode copper 1. The cargo compartment of the vehicle should be clean. 2. The driver should enter the north site of Refinery through the southeast entrance. 3. Vehicle's tarpaulins should be uncovered immediately before the loading site while the driver is using personal protective equipment. 4. After the vehicle is positioned for loading the engine should be turned off. 5. The driver should specify the places for positioning the packets on the trailer. 6. During loading of cathode copper, are not allowed to be on the trailer and must maintain a distance of at least 5 m from the vehicle. 7. After loading, the driver is entitled to get on the cargo compartment/trailer to check if the places specified by him/her for positioning the packets are met and to request redistributing/rearrangement of cargo, where necessary. 8. The driver should secure the cargo with a lashing belt. 9. The laden vehicle should be moved by the driver to the western part of the site for document processing and issue. 10. Tarpaulins of the bodywork should be closed and sealed. 11. The driver is not allowed to enter the Storage Office. 12. Smoking is not allowed at the loading site. 13. The laden vehicle must leave the site through the northwest barrier.
C2, C3	Terminal for loading of trucks with anode slam, ADR, Terminal for loading of trucks with nickel sulfate, ADR 1. The vehicle must be equipped with an adequate number of lashing belts to secure the cargo during transportation to the customer. 2. The vehicle must be equipped with an adequate number of metal bars to secure the cargo during transportation to the customer. 3. The driver is responsible to place the lashing belts and bars. 4. The cargo compartment of the vehicle should be clean.
D	SLAG FLOTATION UNIT
D1	Terminal for unloading of potassium isobutyl xanthate, ADR
D2	Terminal for loading of trucks with fayalite
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Protective half-mask with filter ABE1P3 – according to BDS EN 14387:2004+A1:2008 + BDS EN 143:2002 6. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT 7. Protective gloves with mechanical and chemical protection – according to BDS EN 388:2016 + BDS EN 374:2015

TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
D1	Terminal for unloading of potassium isobutyl xanthate, ADR 1. On arrival at the Refinery Division, the driver should wait for instructions from the Loading/Unloading Shift Supervisor, in the parking lot in front of the Office building. 2. The tarpaulin of the vehicle should be uncovered at the loading site immediately before loading. Closing should be made after loading, at the loading site again. 3. After the vehicle is positioned for loading, the engine should be turned off. 4. If the roads are not sprayed, movement of motor vehicles is stopped.
D2	Terminal for loading of trucks with fayalite 1. It is the driver's responsibility to keep clean the cargo compartment of the dump truck /tipping body/. 2. The driver should specify places for positioning the cargo in the trailer/tipping body. 3. Trucks without tailgates and covers should not be used. 4. If the roads are not sprayed, movement of motor vehicles is stopped.
E	WASTE WATER TREATMENT PLANT /WWTP/
E1	Terminal for unloading of trucks with slaked lime in WT, ADR
E2	Terminal for unloading of trucks with ferric chloride in WT, ADR
E3	Terminal for unloading of trucks with hydrochloric acid in WT, ADR
E4	Terminal for unloading of hydrogen peroxide in WT, ADR
E5	Terminal for unloading of trucks with ferric chloride, ADR /sulfuric acid, ADR /hydrated lime in Rainwater Treatment Plant
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – (acid-resistant) – according to BDS EN 13688:2013 + BDS 11665-73 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Protective half-mask with filter ABE1P3 – according to BDS EN 14387:2004+A1:2008 + BDS EN 143:2002 6. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT * excluding: Terminal E2 – Safety goggles (closed type) BDS EN 166:2003 1BT or face-shield (transparent) BDS EN 166:2003 * excluding: Terminal E5 – Ferric chloride/sulfuric acid - Safety goggles (closed type) BDS EN 166:2003 1BT or face-shield (transparent) BDS EN 166:2003 7. Protective gloves with mechanical and chemical protection – according to BDS EN 388:2016 + BDS EN 374:2015
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
E1	Terminal for unloading of trucks with slaked lime in WT, ADR 1. The driver should park the motor vehicle at the unloading site and wait for instructions from the Chemical Processes Operator. 2. After the slaked lime is tipped into the hopper and the unloading process is started, the driver should not leave the unloading site without permission of the

	Operator. 3. If spilled slaked lime is present around the truck, the driver should clean it. He/she must carefully look around the tailgate for any residual lump of lime.
E2	Terminal for unloading of trucks with ferric chloride in WT, ADR 1. The driver should park the motor vehicle at the unloading site next to the tanks and wait for instructions from the Chemical Processes Operator. 2. He/she should carefully attach the coupling /hose/ to the hose connection for discharging ferric chloride after previously examined the integrity of all connecting pieces. 3. Once the unloading is complete, the driver should carefully dismantle the hose and make sure that there is no spillage of residual ferric chloride in it while positioned in the foundation pit. He/she should leave the unloading point after verifying that there is no spillage of ferric chloride from the tank body or discharge connection at the site.
E3	Terminal for unloading of trucks with hydrochloric acid in WT, ADR 1. The driver should park the motor vehicle at the unloading site next to the tank and wait for instructions from the Chemical Processes Operator. 2. He/she should carefully attach the coupling /hose/ to the hose connection for discharging hydrochloric acid after previously examined the integrity of all connecting pieces. 3. Once the unloading is complete, the driver should carefully dismantle the hose and make sure that there is no spillage of residual ferric chloride in it while positioned in the foundation pit. He/she should leave the unloading point after verifying that there is no spillage of hydrochloric acid from the tank or discharge connection at the site.
E5	Terminal for unloading of trucks with hydrated lime in Rainwater Treatment Plant 1. The driver should park the motor vehicle at the unloading site and wait for instructions from the Chemical Processes Operator. 2. He/she should attach the discharge hose of the truck to the tank connection. 3. He/she should maintain /by operating the truck engine/ such pressure in the tank body as is necessary for unloading. If instructed by the Chemical Processes Operator, this process may be stopped and resumed repeatedly. 4. Once the unloading is complete, the driver should carefully dismantle the hose. He/she should pull out after making sure that the vehicle will not soil roads and sites with hydrated lime.
E5	Terminal for unloading of trucks with ferric chloride, ADR /sulfuric acid, ADR in Rainwater Treatment Plant 1. The driver should park the motor vehicle at the unloading site next to the tanks and wait for instructions from the Chemical Processes Operator. 2. He/she should carefully attach the coupling /hose/ to the hose connection for discharging ferric chloride/sulfuric acid after previously examined the integrity of all connecting pieces. 3. Once the unloading is complete, the driver should carefully dismantle the hose and make sure that there is no spillage of residual ferric chloride/sulfuric acid in it while positioned in the foundation pit. He/she should leave the unloading point after verifying that there is no spillage from the tank or discharge connection at the site.
F	WAREHOUSE UNIT
F1	Terminal for unloading of spare parts, materials and consumables in the Central Storage

F2	Terminal for unloading in the Construction Material Storage and Hardware Storage
F3	Terminal For Unloading In The Investment Storage
F4	Terminal for unloading in the Warehouse Big Investment Projects
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT 6. Protective gloves with mechanical protection – BDS EN 388:2016
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
F1, F2, F3, F4	Terminal for unloading of spare parts, materials and consumables in the Central Storage, Terminal for unloading in the Construction Material Storage and Hardware Storage, Terminal for unloading in the Investment Storage, Terminal for unloading in the Warehouse Big Investment Projects
	1. On arrival at the relevant terminal, the driver should wait for unloading instructions from the Storage Attendant and/or the Operational Procurement and Storage Administration Specialist. 2. After the vehicle is positioned for unloading, the driver should stop the engine with the specified personal protective equipment, open the trailer and release the cargo lashing belts. 3. The driver must comply with the requirement for loading/unloading operations according to the specification of materials supplied. 4. Smoking is not allowed at the loading site with the exception of specially designated areas. 5. It is not allowed to enter the Storage Facilities offices. 6. Document processing and/or issue is only carried out at specially designated areas. 7. After unloading, the driver should close the trailer and leave the unloading site.
G	UTILITIES
G1	Terminal for unloading of liquefied petroleum gas (LPG) – LPG Storage, ADR
G2	Terminal for unloading of packaged lubricants – Fuel Oil Handling System
G3	Gas Oil Unloading Terminal – Steam Boiler Plant, ADR
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants (antistatic) – according to BDS EN 1149-1:2006 * excluding: Terminal G2 - Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Safety goggles for mechanical protection – according to BDS EN 166:2003

	1FT * excluding: Terminal G2 - Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT – where necessary 6. Protective gloves for mechanical protection (antistatic) – according to BDS EN 388:2016 EN 16350:2014 * excluding: Terminal G2 – Protective gloves with mechanical protection – according to BDS EN 388:2016
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
G1	Terminal for unloading of liquefied petroleum gas (LPG) – LPG Storage, ADR 1. All operations of the driver related to unloading of LPG should be carried out under the immediate control of the Energy Equipment Operator Fitter. 2. He/she should put to earth with a grounding cable of the road tanker by connecting the designated point /plate/ of the road tanker to the grounding element. 3. Blank flanges in the gas and liquid phase of the tank body should be dismantled with the required secure /non-sparking/ tool. 4. Flexible gas and liquid phase hoses should be reliably attached to the relevant flanges of the tank body. 5. Valves in the gas and liquid phase of the unloaded tank body should be opened smoothly. 6. Once the unloading is complete, ball valves of the filling line and the gas phase are smoothly closed. 7. The gaseous and liquid phase valves of the unloaded tank body are closed. 8. The pressure of hoses coming from drain valves should be lowered and they are dismantled from the tank body. 9. Blank flanges of the tank body should be installed with the required safe tool. 10. After the site is naturally ventilated, grounding cables should be disconnected and stowed. 11. After the site is ventilated, the tank body should be taken out of the storage and moved to a vehicle scale for weighing. 12. The driver should submit the necessary shipping documents to the Energy Carriers Office and get validation of the Tax document.
G2	Terminal for unloading of packaged lubricants – Fuel Oil Handling System 1. Unloading of packaged lubricants from vehicles (trucks and vans) on the ramp and their storage in places designated for different types is carried out by the Energy Equipment Operator Fitter by means of: - platform trolley for buckets and bottle boxes - barrel trolley – up to 400 kg: ➢ the two lower gripping notches of the storage trolley should be attached tightly to the lower edge of the barrel ➢ the upper gripping lath should be fixed to the upper edge of the barrel ➢ the trolley should be lowered back by the handles and the barrel is moved to the designated place ➢ when the trolley gets to the place of storage, it should be tilted forward by releasing the upper gripping latch, and pulled from under the barrel. - hand lift truck for barrels: ➢ the upper gripping latch should be fixed to the upper edge of the

	- barrel ➤ the barrel should be slightly lifted by the pedal or handle and the lower support latch is placed by pushing down the handle ➤ the barrel is ready to be transported as the required height is set by the pedal or handle ➤ using the side screw, by turning right the hand wheel, the barrel may be positioned horizontally or with the required inclination ➤ the barrel should be released in reverse order. - hand lift truck for storage pallets ➤ guiding rolls should be placed longitudinally under the pallet by pushing ➤ the pallet should be lifted slightly by the pedal or handle and is ready to be transported ➤ the required height is set by the pedal or handle ➤ the pallet should be released in reverse order.
G3	Gas oil unloading terminal – Steam Boiler Plant, ADR 1. All operations of the driver related to unloading of gas oil should be carried out under the immediate control of the Energy Equipment Operator Fitter; 2. The driver should put to earth with a reliable grounding cable of the road tanker by connecting the designated point /plate/ of the road tanker to the grounding element; 3. The flexible hose for unloading diesel fuel is attached to the nozzle of the road tanker and to the nozzle of the tank filling line; 4. The driver should open the diesel unloading valves of the road tanker; 5. He/she should turn on the pump for unloading the road tanker; 6. Once the unloading is complete, the driver should stop the pump, close the valves of the road tanker and disengage the hoses from the nozzles and the grounding cable; 7. The driver should submit all required documents to the Energy Equipment Operator Fitter – Tax document, Bill of lading, Quality Certificate, Protocol for marking of gas oils, etc.; 8. The driver should leave the site and move the road tanker to a vehicle scale for weighing;
H	ENVIRONMENTAL UNIT
H1	Terminal for loading and unloading in Depot No. 1
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Protective half-mask with filter ABE1P3 – according to BDS EN 14387:2004+A1:2008 + BDS EN 143:2002 6. Safety goggles for mechanical protection – according to BDS EN 166:2003 FT 7. Protective gloves with mechanical protection – according to BDS EN 388:2016
I	ANALYTICAL LABORATORIES
I1	Terminal for unloading of acetylene, ADR
I2	Terminal for unloading of liquid argon in a cryogenic vessel, ADR
Work clothing	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS

and personal protective equipment	EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Protective half-mask with filter ABE1P3 – according to BDS EN 14387:2004+A1:2008 + BDS EN 143:2002 6. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT 7. Protective gloves with mechanical protection – according to BDS EN 388:2016
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
I2	Terminal for unloading of liquid argon in a cryogenic vessel, ADR The driver will be responsible for the proper and safe unloading of liquid argon in a cryogenic vessel by carrying out the following operations: 1. The driver should open valve V21 of the cryogenic vessel to release the pressure. 2. He/she should open valves V1 and V2. 3. He/she should slowly open the relief valve of the road tanker. 4. The driver should open the valve to increase the pressure in the road tanker making sure that the pressure gauge does not exceed the benchmark. 5. When the pressure approaches the working pressure in the cryogenic vessel, the driver should close the valve to increase the pressure in the road tanker. 6. Filling starts and the pressure gauge is duly monitored and the level gauge of the cryogenic vessel. 7. Once liquid starts to flow from the visual control valve V21, the release valve of the road tanker and valve V21 are closed. 8. Valves V1 and V2 should be closed. 9. The drain valve of the feed road tanker should be opened. 10. After the entire product is drained from the flexible connecting hose, the hose should be disengaged from the cryogenic vessel. 11. The Shift Supervisor and Safety Operation Manager are responsible for monitoring the operations of unloading of liquid argon in a cryogenic vessel.
J	CANTEEN TERMINAL
J1	Terminal for loading and unloading in Canteen No. 1
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Protective gloves with mechanical protection – BDS EN 388:2016
K	M-TRANS EOOD
K1	Refueling terminal – Fuel station, ADR
Work clothing and personal protective	1. Work clothing, jacket and bib overall or overall, or pants (antistatic) – according to BDS EN 1149-1:2006 2. Work footwear with toecaps and penetration resistant sole – according to BDS

equipment	EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Safety goggles for mechanical protection (closed type) – according to BDS EN 166:2003 1BT or face-shield (transparent) BDS EN 166:2003 6. Protective gloves with mechanical and chemical protection – according to BDS EN 388:2016 + BDS EN 374:2015
TERMINAL	SPECIFIC RULES FOR LOADING/UNLOADING
K1	Refueling terminal – Fuel station, ADR Reception and unloading of road tankers with diesel fuel. The driver, under the immediate control of the In-house Fuel Station Manager, should carry out the unloading operations in the following order: 1. The driver should put to earth the road tanker with a reliable grounding cable by connecting the designated point of the road tanker /plate/ to the grounding element; 2. The driver should attach the flexible hose for unloading the diesel fuel to the nozzle of the road tanker and to the nozzle of the fuel tank filling line; 3. The driver should open the vent valve of the fuel tank and attach a flexible hose to the nozzle of the valve and to the nozzle of the road tanker; 4. He/she should open the unloading valves of the road tanker to unload the diesel fuel; 5. Unloading is carried out by gravity; 6. After the unloading is complete, the driver should close the valves of the road tanker and disengage the hoses from nozzles and the grounding cable. 7. During unloading, the In-house Fuel Station Manager should monitor the amount that is unloaded according to the fuel meter of the road tanker. 8. The driver should close the valve of the road tanker.
L	LURGI STORAGE
L1	Unloading Terminal in <u>Lurgi</u> Storage
Work clothing and personal protective equipment	1. Work clothing, jacket and bib overall or overall, or pants – according to BDS EN 13688:2013 2. Work footwear with toecaps and penetration resistant sole – according to BDS EN 20345:2011 S3 3. Reflective jacket / Reflective work clothing 4. Safety helmet, shock and electrical protection – according to BDS EN 397:2012 + BDS EN 50365:2003 5. Safety goggles for mechanical protection – according to BDS EN 166:2003 1FT 6. Protective gloves with mechanical protection – according to BDS EN 388:2016

Aurubis Italia SRL, Avellino, Italy

- » Make sure you arrive in Aurubis Italy in optimal psycho-physical condition and having already taken care of your refreshment needs.
- » Check that the car you are driving is already refueled.
- » Before arriving at Aurubis, make sure that you always have available: non-slip climbing devices of suitable shape and size (ladders with hooks, running boards, etc.) for any access to the platform and apply and/or remove load securing devices, as well as equipment for opening and closing side tarpaulins.
- » Presented at the Aurubis Italia reception for identification with a suitable and valid driving license, the appropriate identification card accompanied by a photo, the worker's personal details and indication of the worker as well as wearing the appropriate protective equipment: i.e. safety shoes at least type S2, high-visibility vest according to EN 471 at least class 2.
- » Inside the plant, you must wear PPE and adopts a prudent driving behavior respecting speed limits and traffic signs.
- » Do not carry out repairs, maintenance or anything else within the area of the plant and the temporary outdoor car park.
- » Avoid eating, drinking, smoking, bivouacking within the area of the establishment and the temporary parking outside and leave clean
- » Turn off the engine during stops inside the factory, even those of minimal duration.
- » Avoid exits from the cab of the means of transport, minimizing the time spent outside it inside the plant and the external parking lot and wear S2 safety shoes and a high-visibility vest if exits from the vehicle are not avoidable. In particular, it absolutely avoids getting out of the cab during loading/unloading operations, except for the time strictly necessary to prepare the vehicle for these activities.
- » In case of loading/unloading for container shipments: approach the bay at very low speed, after making sure that the path is totally clear of people and/or things and that the bay lifting platform is raised. Once the docking is complete, blocks the vehicle with the first gear engaged, pulls the parking brake and blocks at least two wheels with a wedge in order to avoid sudden departures of the vehicle with the risk of falling for the operators.

- » The opening and closing of the sheets and/or side boxes must take place in the appropriate positions. It is forbidden to circulate inside the plant with sheets and/or containers not secured.
- » Loading/unloading operations by Aurubis personnel will take place only and only after the Aurubis logistics staff has ascertained the correct placement of the wedges.
- » The wedges removal operation must be carried out after the Aurubis logistics staff has ascertained that the loading operations have been completed and that there are no personnel present in the container and/or on the bay.
- » Check that the load has been placed correctly, according to the instructions provided by you and without potential prejudice to its stability during the journey.
- » Carry out the securing of the load, in the case of transport on a tarpaulin trailer, scrupulously following the protocol established by your company.
- » Before leaving the plant, make sure that the satellite control system is working properly and take care to keep it on until it reaches the destination.
- » Once you have obtained the authorization to exit, drive your vehicle, to the nearest motorway tollbooth, at such a speed that you can visually check the other vehicle that has left the plant together with you
- » Strictly follow the speed limits in relation to weather and traffic conditions and observe the driving rest times required by road traffic regulations.

Aurubis Olen NV, Belgium

- » Drivers must report themselves to the reception.
- » Identification is possible by showing a valid and original ID-card, passport and/or driving license on simple request.
- » Persons under the age of 18 are not allowed to enter our premises.
- » Pets are not allowed to enter our premises.
- » After receiving instructions, the driver goes directly to the mentioned place for loading/delivering, following the traffic plan in the plant and the instructions from the Aurubis staff. He waits in his vehicle until someone of Aurubis Olen comes to him/her. The guard has informed the appropriate persons about your presence. All passengers stay in the vehicle.
- » In our plant, all drivers have to stay within 5 meters of their vehicle.
- » It is prohibited to enter any building of Aurubis for any reason whatsoever without accompaniment of a person of Aurubis.
- » It is prohibited to enter any operation field without permission of a person of Aurubis. This operation fields are marked with a yellow and white line. All movements in our plant should be done via the marked roads.
- » There is an overtaking prohibition and a maximum speed of 30km/h in the whole plant. Apart from this, all other traffic rules continue to apply.
- » The evacuation alarm has a floating tone. In case of alarm: walk directly to the nearest evacuation place-meeting zone. Follow here the instructions of the evacuation leader. If you are in a vehicle, park on the side of the road, stop the engine, close windows and turn off the ventilation. Then walk directly to the nearest evacuation place-meeting zone (indicated by green logos). On the first Thursday of the month there is an alarm test at 12h30. Don't react to this test.
- » Drivers must be able to understand and execute our regulations. If they are not able, we can refuse to load.
- » Drivers must follow all of our instructions.

Aurubis Richmond, United States of America

- » Drivers must report themselves to check-in at the guard house.
- » Identification is possible by showing a valid and original ID-card, passport and/or driving license on simple request.
- » Required PPE for drivers: Safety shoe, helmet, high-visibility vest, long pants.
- » Persons under the age of 18 are not allowed to enter our premises.
- » Pets are not allowed to enter our premises.
- » After receiving instructions, the driver goes directly to the mentioned place for loading/delivering, following the traffic plan in the plant and the instructions from the Aurubis staff. They must wait in their vehicle until someone from Aurubis comes to him/her. All passengers stay in the vehicle.
- » During the stay in the premises of Aurubis Richmond, between gross and tare weight measurement, tare and gross weight, respectively, it is prohibited to carry out actions (such as disposal/loading of items, draining/adding liquids, etc.), that could affect the truck scale measurements.
- » All drivers must stay inside their vehicle while inside the plant premises.
- » It is prohibited to enter any building of Aurubis for any reason without accompaniment of Aurubis personnel.
- » All movements in our plant should be done via the marked roads.
- » The maximum speed on plant premises is 10 mph. Apart from this, all other traffic rules continue to apply.
- » In case of alarm: walk directly to the nearest evacuation place-meeting zone. Follow here the instructions of the evacuation leader. If you are in a vehicle, park on the side of the road and stop the engine. Then walk directly to the nearest evacuation place-meeting zone (indicated by signage).
- » Drivers must be able to understand and execute our regulations. If they are not able, we can refuse to load.

- » During the stay in the premises of Aurubis Richmond, between gross and tare weight measurement, tare and gross weight, respectively, it is prohibited to carry out actions (such as disposal/loading of items, draining/adding liquids, etc.), that could affect the truck scale measurements.

Deutsche Giessdraht GmbH, Emmerich, Germany

- » Drivers must report themselves to the gate or shipping office (cathodes or Rod)
- » Identification of driver and vehicle is mandatory for Rod collections (comparison with details given in Transporeon)
- » Identification is possible by showing a valid and original ID-card, passport and/or driving license on simple request.
- » Persons under the age of 18 must remain in the vehicle during the stay
- » Pets must remain in the vehicle during the stay
- » After receiving instructions, the driver goes directly to the mentioned place for loading/delivering, following the traffic plan in the plant and the instructions from the Aurubis staff. He waits in his vehicle until someone of Aurubis Olen comes to him/her. The guard has informed the appropriate persons about your presence. All passengers stay in the vehicle.
- » In our plant, all drivers have to stay next to their vehicle.
- » It is prohibited to enter any building of Aurubis for any reason whatsoever without accompaniment of a person of Aurubis.
- » It is prohibited to enter any operation field without permission of a person of Aurubis. This operation fields are marked with a yellow and white line. All movements in our plant should be done via the marked roads.
- » There is an overtaking prohibition and a maximum speed of 30km/h in the whole plant. Apart from this, all other traffic rules continue to apply.
- » The evacuation alarm has a floating tone. In case of alarm: walk directly to the nearest evacuation place-meeting zone. Follow here the instructions of the evacuation leader. If you are in a vehicle, park on the side of the road, stop the engine, close windows and turn off the ventilation. Then walk directly to the nearest evacuation place-meeting zone (indicated by green logos). There is no fixed alarm test.
- » Drivers must be able to understand and execute our regulations. If they are not able, we can refuse to load.
- » Maximum speed is 10 km/h.

- » Required PPE for drivers: Safety shoe, helmet, high-visibility vest, long pants.
- » During loading operation, driver has to stay next to their vehicle.
- » It is the responsibility of the vehicle driver to open and close the curtain accordingly.
- » Load securing is always carried out by the driver; assistance by the DG only in justified exceptional cases; check of proper execution by the shipper
- » Drivers must follow all of our instructions.