

# **The Copper Mark Summary Report**

# **Participant Information**

Name of the Site	Aurubis AG, Hamburg		
Unique identifier provided by the Copper Mark	P0024		
Address	Hovestraße 50, 20539		
Address	Hamburg		
Country of Operation	Germany		
Copper products produced on site			
(e.g., concentrate, anodes, cathodes, sulphuric acid, slag, etc.)	Copper cathodes		
Metals produced on site	Copper nickel gold silver lead PGMs		
(e.g., copper, gold, nickel, silver, molybdenum)	Copper, nickel, gold, silver, lead, PGMs, selenium, tellurium		
Metals included in scope of Criterion 31 (this must be all, or a sub-set of the metals	Copper, lead		
produced on site)			
Metals covered by other independent	LBMA Responsible Gold Certificate		
assessments for Criterion 31 (e.g., RMAP, LBMA, RJC, etc.)	LBMA Responsible Silver Certificate		
Types of operations included in scope			
Mining			
Concentrate blending			
Solvent extraction and electrowinning			
Smelting			
Refining			
Fabrication			
Other (please explain)			
Infrastructure owned or controlled by the site and included in scope			
Roads			



Rails	
Ports	
Other (please explain)	

### **Independent Review**

independent Keview		
During this step, the Independent Reviewer examined the Copper Producer's self-assessment, supporting documentation, independent third-party assurance reports, and publicly available information.		
The activities included review for completeness, verifying equivalence, and conducting desk-based due diligence.	4 January – 14 February 2022	
As a result, the Independent Reviewer recommended the scope of the site assessment to the Copper Mark.		
The Independent Review took place on these dates:		
	All criteria except:	
	7. Freedom of Association and Collective Bargaining	
The Independent Reviewer confirmed completeness,	9. Gender Equality	
indicating available evidence for the assessor to review for all applicable criteria:	10. Working Hours	
The state of the s	11. Remuneration	
	17. Freshwater Management	
	30. Cultural Heritage	
	All except:	
	12. Occupational Health and safety	
	14. Environmental Risk     Management	
The Independent Reviewer recommended the	16. Energy Consumption	
following criteria be included in the scope of the	19. Tailings Management	
independent site assessment:	22. Mine Closure and Reclamation	
	25. Artisanal and Small-Scale Mining	
	27. Security and Human Rights	
	28. Indigenous Peoples' Rights	



29. Land Acquisition and Resettlement

The following equivalent systems were applied:

Equivalent systems are determined by the Copper Mark to have standards and assurance requirements that are materially comparable in scope and intent to those of the Copper Mark, in accordance with the Copper Mark Recognition Process.

Equivalent System	Review Process	
(Name, date of assurance / certification)		Criteria Covered by Equivalency
ISO 14001:2015 7 June 2020	<ul> <li>The Independent Reviewer confirmed the assurance / certification was:</li> <li>Valid at the time of the review</li> <li>No more than 24 months old and / or plans for reassessment are underway</li> <li>In effect for an additional 12 months and / or plans for reassessment are underway</li> <li>Covering the same scope as the Copper Mark Responsible Production Criteria, including operations, locations, and materials</li> <li>Accompanied by improvement plans where applicable</li> </ul>	<ul> <li>14. Environmental Risk Management</li> <li>16. Energy Consumption</li> </ul>
ISO 45001:2019 9 June 2021	The Independent Reviewer confirmed the assurance / certification was:  Valid at the time of the review  No more than 24 months old and / or plans for reassessment are underway  In effect for an additional 12 months and / or plans	12. Occupational Health and Safety



	for reassessment are underway  Covering the same scope as the Copper Mark	
	Responsible Production Criteria, including operations, locations, and materials	
	Accompanied by improvement plans where applicable	
		7. Freedom of Association and Collective Bargaining
The Independent Pavis	war racommonded the	9. Gender Equality
<u> </u>	sidered focus areas for the	10. Working Hours
independent site assessment:		11. Remuneration
		17. Freshwater Management
		30. Cultural Heritage
		19. Tailings Management
		22. Mine Closure and Reclamation
The Independent Reviewer recommended the following criteria be considered not applicable to the Site:		25. Artisanal and Small-Scale Mining
		27. Security and Human Rights
		28. Indigenous Peoples' Rights
		29. Land Acquisition and Resettlement

# **Independent Site Assessment Information**

Name of the Lead Assessor	David Shirley
	Criterion 31: Josue Ruiz
Name of the Assessment Firm (if	Corporate Integrity Ltd.
applicable)	Criterion 31: RCS Global Ltd.
Date(s) of Assessment Activities (dd/mm/yyyy – dd/mm/yyyy)	March 2022 – Document review
	4, 7-8 April 2022 – Site visit
	Criterion 31: 27-28 April, 20-21 June 2022
	Follow up assessment: January – April 2023



		Follow up assessment on Criterion 31: 15 June 2023	
Assessment Period		1 January – 31 December 2021	
		Criterion 31: 1 April 2021 – 31 March 2022; 27 April 2021 – 26 April 2022	
Summary of the Assessment Methodology	Ltd.'s assurance products based assessment to	dout in accordance with Corporate Integrity cedures, designed to undertake an evidence-provide reasonable assurance. Assessment ased with focus on material issues and included:	
	<ol> <li>Reviews of processes in place to identify and prioritise ESG risk and opportunities during the reporting period.</li> </ol>		
	2. Reviews of the policies, systems and approaches that Aurubis is using to manage these risks and opportunities.		
	3. The collection and	d assimilation of performance information; and	
	4. Internal and exter	nal stakeholder interviews.	
	Number of permanent workers: 2509		
	Number of temporary workers: 89		
	Number of contract workers: 50		
Summary of the	Pre-arrival (desktop)		
Assessment Activities	<ul> <li>Desk Review of all submitted documents plus clarification discussions with Aurubis team</li> </ul>		
	Day 1		
	Opening mee	ting and ESG risks	
	<ul> <li>Assessment of business integrations.</li> </ul>	of criteria related to legal compliance and grity	
	<ul> <li>Assessment of</li> </ul>	of criteria related to responsible sourcing	
	<ul> <li>Assessment of human rights</li> </ul>	of criteria related to human resources and	
	Assessment contacts	of criteria related to transparency and disclosure	
	Assessment of	of criteria related to business relationships	
	Review of interest.	ernal audits	
	Day 2		
	<ul> <li>Introductions</li> </ul>	from the site	
	Site tour		
	Internal interv	riews	
		of criteria related to community health and mmunity development	



•	Assessment of criteria related to greenhouse gas emissions,
	freshwater management, biodiversity

### Day 3

- Interviews with works council
- Interviews with external stakeholders

Day 4 and 5: Assessment of Criterion 31

#### **Summary of Findings**

	Rating	
Criterion	Fully meets, partially meets, does not meet, not applicable	Comments  Includes link to publicly available documents or supporting evidence where possible and at a minimum for those criteria with an *
1. Legal Compliance	Fully meets	Aurubis AG is heavily regulated under German and EU law. The site has a system in place designed to ensure legal compliance. This is documented in the Compliance Policy and Compliance Management System. The management system is resourced at corporate office and throughout the operations by designated personnel responsible for legal compliance, including a dedicated team to monitor current and future European Union regulation. The system is supported by a register of all legal obligations and the responsible person designated to each obligation.  Further evidence of conformance was provided through review of annual reports and external audits that cover legal compliance elements.
2. Business Integrity	Fully meets	Hamburg has policies and management systems in place to support business integrity that are overseen by dedicated Local Compliance Representatives. The systems are complemented with training and an anonymous whistle-blowing hotline. Records were reviewed to confirm the hotline is used and complaints are investigated.  Facilitation payments are prohibited as per German law.
3. Stakeholder Engagement*	Fully meets	Hamburg carries out stakeholder mapping, engagement and communications. External stakeholder interviews indicated that Aurubis engages appropriately with local organizations and is generally responsive and supportive of local needs. The formal grievance process is available at



		https://www.aurubis.com/en/responsibility/whistleblower-
		hotline
4. Business Relationships	Fully meets	There is a corporate run program to screen suppliers and contractors before onboarding.
		The Corporate Compliance department is responsible for the implementation of the screening process, with significant input from the sustainability team and oversight by the Board.
		Once onboarded, suppliers and contractors are subject to contract clauses requiring business partners to comply with Aurubis Policies including the Business Partner Code of Conduct, which includes ESG requirements. Site management is responsible for day-to-day management of contractors, who are subject to annual audits. Screening for this process is being further developed.
5. Child Labor	Fully meets	Child labor policies are included in the Code of Conduct and the Business Partner Code of Conduct, both of which also include commitments to ILO labor Standards. Hamburg has procedures in place to verify age.
		The site has a vocational training program in place, which includes 16–18-year-olds. Appropriate controls are in place for this program.
6. Forced Labor	Fully meets	Forced labor policies are included in the Code of Conduct and the Business Partner Code of Conduct, these also include commitments to ILO labor Standards. The site also publishes in accordance with the UK Modern Slavery Act.
		A training course that includes content on forced labor is currently being rolled out.
7. Freedom of Association and Collective Bargaining	Fully meets	The right to freedom of association and the right to collective bargaining are required by policy in the Code of Conduct and the Business Partner Code of Conduct and are in line with German law. All workers at the site are represented by Works Councils and these in turn communicate with a Central Works Council. Works Councils Members at each site are elected by the workforce. The Works Councils negotiate additional agreements to the main collective agreement. There are collective bargaining agreements in place that cover the full range of employment topics.
		Interviews with Works Councils members and members of the workforce confirmed that the Works Councils active at the site for two-way communications on work-related issues.



8. Discrimination	Fully meets	The follow up assessment in 2023 confirms this criterion is fully meets.
		Discrimination and harassment policies are included in the Code of Conduct and the Business Partner Code of Conduct. These also include commitments to ILO labor Standards and aligned with German law.
		Since the original assessment, Aurubis developed and published a formal diversity commitment to gender equality to supplement the code of conduct. This includes among others: Guiding Principles, and commitments to integrate these into working conditions, recruitment, communications, leadership and business partners. It includes a section on reporting and on how to report grievances. The document is available on the Aurubis website and on their internal intranet in different languages.
		The corresponding training (anti-discrimination training 'Together with Respect') has been rolled-out to the Hamburg and Lunen sites through related programs. This was assessed as fully meets in the follow up of January – April 2023.
9. Gender Equality	Fully meets	The follow up assessment in 2023 confirms this criterion is fully meets.
		Gender equality requirement is included in the Code of Conduct. A diversity policy with more specific gender-related elements is under development. There are initiatives in place to promote women in their career paths.
		Women interviewed on the Hamburg site indicated that they were comfortable with working conditions and did not experience specific gender related bias, although they recognize they are working in a male dominated working environment.
		Interviews with management and human resources indicate a need for more awareness training on language use and behaviors relating to gender.
		Since the original assessment, Aurubis developed and published a formal diversity commitment to gender equality to supplement the code of conduct. This includes: Guiding Principles, and commitments to integrate these into working conditions, recruitment, communications, leadership and business partners. It includes a section on reporting and on how to report grievances. The document is available on the Aurubis web site and on their internal intranet in different languages.



		The corresponding training (unconscious bias training) has been rolled-out to the Hamburg and Lunen sites through a related program.  This was assessed as fully meets in the follow up of
		January – April 2023.
10. Working Hours	Fully meets	Policy wording on working hours is included in the Code of Conduct and the Business Partners Code of Conduct in line with German law and the collective bargaining agreements in place. Overtime is voluntary.
		Hours are monitored through a time management system that tracks working hours and alerts when they are over the daily maximum. Interviews with workers confirmed the adherence to working hour limits.
11. Remuneration	Fully meets	Policy wording on remuneration is included in the Code of Conduct and the Business Partners Code of Conduct and aligns with German minimum wage, which is aligned with expectations of what is required as a living wage as are national unemployment and benefit schemes.
		Remuneration tariffs and benefits for various work placements are set in the collective bargaining agreement.
12. Occupational Health and Safety	Fully meets	The independent reviewer confirmed that the site meets the requirement as validated through ISO 45001 certification.
		A site walk-through confirmed that there is appropriate housekeeping, that workers were appropriately kitted out with PPE, and that safety signs and barriers were in place. Interviewees commented on the company focus on a safe working environment.
13. Grievance Mechanism	Fully meets	Aurubis has a grievance mechanism aligned with the UN Guiding Principles effectiveness criteria available to internal and external stakeholders. The whistleblowing line is run by an independent ombudsman and is available to all stakeholders.
		This is complemented by an anonymous internally available support hotline that is managed through an external organization and is available 24/7.
		Workers can also raise concerns with conversations with line managers, human resources, or through the Works Councils.
		Management recognized a need to strengthen the culture of feedback and has begun to do so by setting a



		torget of receiving "nules absoles" from workers are
		target of receiving "pulse checks" from workers on feedback processes.
14. Environmental Risk Management	Fully meets	The independent reviewer confirmed that the site meets the requirement as validated through ISO 14001-2015 certification.
15. Greenhouse Gas (GHG) Emissions*	Fully meets	Aurubis reports Greenhouse Gas Emissions through the Carbon Disclosure Project. <a href="https://www.cdp.net/en/responses/1177">https://www.cdp.net/en/responses/1177</a>
		Report 2021: https://www.aurubis.com/en/dam/jcr:437e5748-7f77- 40ae-8329- 749675d8422f/Aurubis_cdp_climate_change_2021.pdf
		Aurubis has made a commitment to 50% reduction of Scope 1 & 2 emissions and 24% reduction of Scope 3 emissions by 2030 based on a 2018 baseline. These targets are validated by the Science Based Targets Initiative (SBTi). Aurubis is also a signatory to the Business Ambition for 1.5°C.
		Aurubis is certified to ISO50001 on energy management systems.
		Commitments are supported by a decarbonization roadmap and specific projects such as energy management.
		Aurubis has planned and commenced a decarbonization road map at Hamburg tied to the corporate roadmap.
		https://annualreport2020-21.aurubis.com/
16. Energy Consumption	Fully meets	The independent reviewer confirmed that the site meets the requirement as validated through ISO 14001-2015 certification.
17. Freshwater Management and Conservation	Fully meets	Hamburg has a water management system covered by ISO 14001-2015. It addresses both use and discharge, the latter of which is also monitored by local regulators. All process water is collected in a closed drain system and discharged to the municipal water treatment facility, through regulated permits.
18. Waste Management	Fully meets	Hamburg has a waste management system covered by ISO 14001-2015 that utilizes the waste hierarchy. Waste disposal is regulated under German duty of care laws.
19. Tailings Management	Not applicable	Not applicable to smelters and refiners.



20. Pollution	Fully meets	Aurubis Hamburg has undertaken a significant program of emission control in recent years to ensure continued compliance with tightening regulations. This has involved the application of the control hierarchy, including process controls as well as installation of capital pollution control equipment.
		Community and regulator feedback for Hamburg were positive in relation to pollution issues.
21. Biodiversity and Protected Areas	Fully meets	The site is located in an urban/industrial area and biodiversity impacts do not feature on the risk register. Emission and discharge limits set by the regulators are set to ensure no harm to population or environment
		Impacts on biodiversity have been evaluated in the EIA of 2010 and are re-evaluated when new permits are required, for example in 2017.
22. Mine Closure and Reclamation	Not applicable	Not applicable to smelters and refiners.
23. Community Health and Safety	Fully meets	Hamburg systematically manages community health and safety, identifying atmospheric emissions and potential emergency incidents as the two highest risks.
		Emissions and discharges are heavily regulated and monitored.
		The Fire Department and Aurubis engage regularly on potential incidents. The fire department confirmed that the has adequate emergency response resources and meet the fire departments requirements.
		Results of these activities are publicly available.
24. Community Development	Fully meets	There is significant evidence of engagement with a range of stakeholders, including members of civil society and foundations. There is consultation between Aurubis and stakeholders on what social projects the communities want, with projects being considered by a Sponsoring Committee and subject to final approval by the Board. Interviews with stakeholders indicated the site is well-informed about the needs of the community.
25. Artisanal and Small-Scale Mining	Not applicable	There is no artisanal or small-scale mining in the area of influence.
26. Human Rights	Fully meets	Aurubis has publicly committed to following the UN Guiding Principles and the UN Global Compact. There is evidence that management arrangements exist for control of specific human rights issues in the workplace and that due diligence is carried in the supply chain.
27. Security and Human Rights	Not applicable	Not applicable to smelters and refiners.



28. Indigenous Peoples' Rights	Not applicable	Evidence provided to demonstrate that there are no indigenous communities in the area of influence.
29. Land Acquisition and Resettlement	Not applicable	Evidence provided to demonstrate that there is no land acquisition and resettlement.
30. Cultural Heritage	Fully meets	Cultural heritage issues are not identified in the risk evaluation process.
		As the land take footprint is fixed and no land expansions are planned, the possibility of disturbing cultural sites is low.
		The EIA in 2010 did not identify any impacts on cultural heritage.
31. Due Diligence in Mineral Supply Chains	Fully meets	As of the follow up assessment of 15 June 2023, this criterion is fully meets in accordance with the Joint Due Diligence Standard for Copper, Lead, Molybdenum, Nickel, and Zinc.
		Hamburg has a complex supply chain with hundreds of suppliers covering thousands of transactions of both mined and recycled material per year.
		Due diligence in mineral supply chains is handled primarily at corporate headquarters.
31.a. Management System	Fully meets	Hamburg follows the Aurubis Business Partner Code of Conduct, which is confirmed to be appropriate to the nature, scale, and operational context of the company. This is supported by a policy (available at <a href="https://www.aurubis.com/en/downloads">https://www.aurubis.com/en/downloads</a> ) adequate resources and clear roles and responsibilities.
		There is a system of transparency and controls. Aurubis works with suppliers to gather and collect necessary information and build capacity where appropriate.
		The due diligence management system includes a process for continuous improvement of due diligence implementation over time, to ensure its implementation.
31.b. Red Flag Identification Process	Fully meets	The company's process to collect, review, and retain information for red flags identification is appropriate to the nature, scale and operational context of the company.
		There is a system to identify conflict-affected and high- risk areas that is confirmed to be appropriate and consistently yield reasonable results.
		Red flags related to country of origin have been identified.



Fully	As of the follow up assessment of 15 June 2023, this
meets	criterion is fully meets.
Process	There is an established process to conduct risk assessments with credible information and identify annex II risks in the supply chain.
	The following areas for improvement were identified:
	<ul> <li>Adopt a consistent and systematic process to determine the need for on-the-ground risk assessments</li> </ul>
	<ul> <li>Conduct on-the-ground risk assessments for the identified suppliers</li> </ul>
	During the follow up assessment, it was verified that there is a clear and comprehensive set of new risk assessment criteria, including guidelines for conducting onsite visits. The risk assessment has been completed for all suppliers classified as high- and medium-risk. Identified risks undergo additional verification and enhanced desktop review.
	Onsite assessments are conducted to validate any red flags. Sufficient resources are available to carry out these visits. While the majority of the site visits have been completed, the remaining visits are planned for this year.
Fully meets	There is a risk mitigation action plan which is effective in responding to risks within appropriate timelines. It is appropriate to the type and scale of the risks of adverse impacts and actual adverse impacts and the company's position along the supply chain. Mitigation includes stakeholder engagement in line with the strategy and impacts. There is ongoing monitoring through subscriptions, engagement with different schemes, regular updates of supplier information, and grievance mechanisms.
	It is supported by sufficient resources and implemented consistently.
	The steps taken by the company to build and/or exercise influence over suppliers are reasonable, given the company position along the supply chain and the risks assessed.
Fully meets	As of the follow up assessment of 15 June 2023, this criterion is fully meets.
	At corporate level, Aurubis reports on the due diligence practices, providing detail about the policies and implementation of all requirements of the standard.
	meets



		The Step 5 report is available <u>here</u> .
32. Transparency and Disclosure* Fully meets	,	Hamburg operations ESG performance are reported in:
	meets	Sustainability report (published every two years latest was 2019/20)
		The Annual Report (annual) (including a non-financial sustainability section, the non-financial report, according to the German Commercial Code (HGB)
	The Environmental report (annual)	
		EMAS statement (annual)
		Reporting is based on the internationally recognized standards of the Global Reporting Initiative (GRI) and the Sustainability Report includes a GRI KPI summary). https://www.aurubis.com/en/responsibility/reporting-kpis-and-esg-ratings
	https://www.aurubis.com/en/dam/jcr:97ebd2ac-8719-449a-ade1-9940f974183e/aurubis_sustainability-report_19_20.pdf	



#### **Conclusions**

Statement of conformance				
The site is found to fully meet all applicable criteria of the Risk Readiness Assessment and, for Criterion 31, all applicable conformance criteria of the Joint Due Diligence Standard.				
The site is found to fully meet or partially meet all applicable criteria of the Risk Readiness Assessment and, for Criterion 31, all applicable conformance criteria of the Joint Due Diligence Standard. The site has committed to continuous improvement to fully meet all applicable Copper Mark Criteria by 30 June 2023.				
The site is found to miss some or all of the applicable criteria of the Risk Readiness Assessment and / or for Criterion 31, some or all of the applicable conformance criteria of the Joint Due Diligence Standard. The site has committed to continuous improvement to fully meet all applicable Copper Mark Criteria by 30 June 2023.				
The site misses some or all of the applicable requirements of the Risk Readiness Assessment and / or for Criterion 31, the applicable criteria of the Joint Due Diligence Standard. The Site has not committed to continuous improvement.				
Limitations:				
Additional comments:				

#### **Copper Mark Award**

This Summary Report is prepared using data from the independent review report and the independent assessment report. The Copper Mark confirms the assessors' conclusion and awards the Copper Mark as follows

Date the Copper Mark is awarded (dd/mm/yyyy)	21 June 2022
Expiry Date of the Copper Mark (dd/mm/yyyy)	20 June 2025